



Starna Scientific The Spectroscopy Specialists

Cell/Cuvettes for all
Spectrophotometer
Fluorimeter and
Laser applications



Starna scientific

Introduction to Starna®

The wide variety of Starna® products in this catalogue are manufactured in the Starna Scientific Ltd (formerly Optiglass Ltd) factory founded in 1964, whose lineage of optical expertise is traceable to the early part of the last century.

Starna Scientific is the manufacturing division of the international group of Starna® companies, who have a recognised world-wide reputation for quality, service, innovation and co-operation in the production and supply of spectrophotometer cells, optical components and certified reference materials.

During the 1950s, the founding members of the company developed and perfected the technique of fully fusing optically polished component parts by heat alone, without distortion. This major advance transformed the design and production of spectrophotometer cells and associated products. Continual development and improvement is reflected in the high quality world class Starna® products.

All manufacturing processes are carried out in an ISO 9000 certified production facility, from design and development of product to customised production machinery. The unique blend of skills including: cutting, slicing, grinding, polishing, conventional drilling, ultrasonic drilling and fusing as well as metallic, multi-layer and anti-reflection coating in one of many coating plants, achieves a complete vertically integrated manufacturing process.

During manufacture of all component parts, special care is taken to avoid contamination by the use of stringent cleaning processes. Together with mandatory inspection procedures these stringent cleaning processes ensure all products leave the factory in a pristine contamination-free condition, with an unconditional guarantee against faulty workmanship. This special treatment of cells together with internally profiled cells reduces bubble adhesion, particularly important in flow cell applications. In addition to the ISO 9001 certified manufacturing facility, the **Starna Reference Material Calibration Laboratory** which has been UKAS accredited to ISO 17025 since 2001, also achieved ISO guide 34 in 2006, the highest level of accreditation, recognised world-wide. The unique combination of manufacturing, application and laboratory skills, permits full traceability throughout the whole production process, making Starna Scientific a unique partner to instrument manufacturers, dealers and retail customers worldwide who require completely independent guaranteed validation reference materials for analytical equipment.

Cell specifications

Starna® spectrophotometer cells and other quartz and glass assemblies, unless precluded by design, are assembled using a fully fused method of construction. This technique, pioneered and used by Starna Scientific since the mid 1950s, ensures that cells are fused into a single homogeneous entity using heat alone, without intermediate bonding materials. All cells are then carefully annealed to remove any residual strain from the fusing process. This ensures maximum physical strength as well as resistance to solvents. With few exceptions, most cells can be used safely with pressure differentials of up to 3 x 10⁵Pa (3 Bar) and some up to 10 x 10⁵Pa (10 Bar).

General specifications

Windows parallel to: better than 3 minutes of arc
 Window flatness to: better than 4 Newton fringes
 Window polish, standard: 60/40 scratch/dig
 Window polish, laser: 20/10 scratch/dig

| Material | Path lengths | Tolerance |
|-----------------------|----------------|-----------|
| Glass | less than 10mm | ± 0.02mm |
| Glass | 10 to 30mm | ± 0.1mm |
| Glass | 40 to 100mm | ± 0.2mm |
| Special Optical Glass | up to 20mm | ± 0.01mm |
| Special Optical Glass | 30 to 100mm | ± 0.02mm |
| Quartz | 0.01 to 0.05mm | ± 0.002mm |
| Quartz | 0.1 to 0.4mm | ± 0.005mm |
| Quartz | 0.5 to 30mm | ± 0.01mm |
| Quartz | 40 to 100mm | ± 0.02mm |

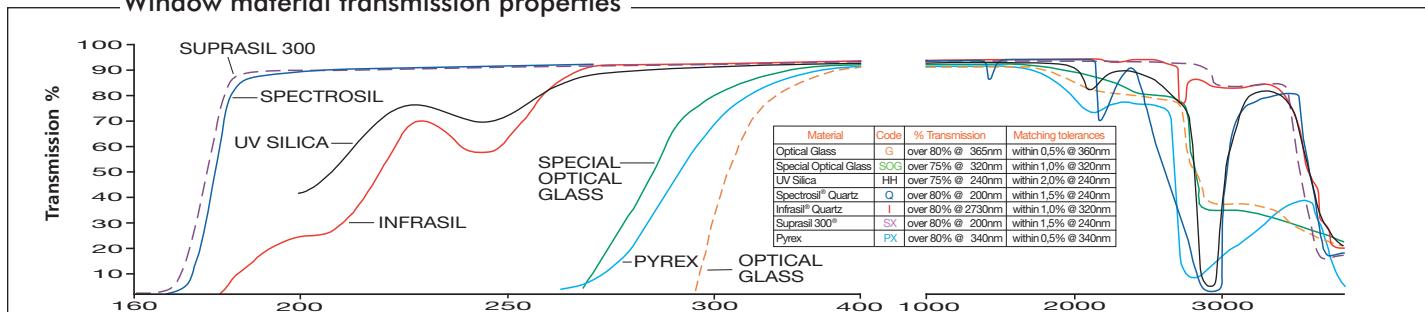
Standard window thickness is 1.25mm, polished to better than 4 Newton Fringes per centimetre in the viewing area, typically flat to better than 1 micron (0.001mm) over the window area.

Although cells can be used with most solvents and acidic solutions, fluorinated acids such as Hydrofluoric Acid (HF) in all concentrations should be avoided as they will attack the quartz itself. Strong basic solutions (pH 9.0 and above) will also degrade the surface of the windows and shorten the useful life of the cells.

Flow cells with path lengths of less than 0.5mm are measured by an interference method both before and after final fusing. Calculation on this measurement provides an uncertainty of path length better than 0.2 microns (0.0002mm). Path length certification can be supplied for individual cells for a small additional charge. This should be requested at the time of ordering.

Water absorption band OH content ppm (mg/g) Infrasil ≤ 8, Suprasil 300 ≤ 1.

Window material transmission properties



Registered Trade Marks: INFRASIL® & SUPRASIL 300® Heraeus Quarzglas GmbH, Hanau Germany. SPECTROSIL®, Vitreosil® & TSC3® Heraeus Quartz UK Ltd, Wallsend, England. PYREX® Corning Glass Works, U.S.A.

The above information illustrates the approximate transmission ranges of the guaranteed materials used in the production of Starna cells. The spectra does not take into account reflective losses from optical window surfaces which may vary depending on the material measured, resulting in actual measured transmission between 80%T and 90%T. Windows are normally 1.25mm thick and therefore the absorption of the windows themselves can be disregarded for normal analytical purposes.

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How to order

Essential ordering information is shown under the **Blue column headings** throughout the catalogue. Detail shown under the black headings is additional descriptive and dimensional information and need not be included. eg. to order Type **1/I/10** (Standard Rectangular, Infrasil, 10mm Path length)

| Type No. | Window Materials | Path Length | Internal Width | External L | External W | External H | Nominal Vol. ml |
|----------|--------------------------|-------------|----------------|------------|------------|------------|-----------------|
| 1 | G, SOG, PX, HH, Q, I, SX | 10 | 10 | 12.5 | 12.5 | 45 | 3.500 |

eg. to order Type **19.01/Q/1/Z8.5** (Ultra-micro, Spectrosil, 1mm path length, 8.5mm Z dimension)

| Type No. | Window Materials | Path Length | Z Height | Sample chamber W | Sample chamber H | External L | External W | External H | Nominal Vol. ml |
|----------|------------------|-------------|-------------|------------------|------------------|------------|------------|------------|-----------------|
| 19.01 | SOG, Q | 1 | 8.5, 15, 20 | 5 | 1 | 12.5 | 12.5 | 40.5 | 0.0050 |

Material specifications

Starna Scientific offer five primary window materials, Optical Glass (G) and Special Optical Glass (SOG) for the visible range. Spectrosil® Quartz (Q) or equivalent for the far UV range, Infrasil® Quartz (I) or equivalent for the near infra-red (IR) as well as Suprasil 300® (SX) or equivalent which transmits from the far UV to the near infra-red. Other window materials are also available such as Pyrex® (PX) and UV Silica (HH).

If a specific window material is required and is not shown in this catalogue please contact us for availability. All materials used are fully guaranteed to transmit greater than 80% over the following usable wavelength range:

| | | |
|-----------------------|-----|---------------------|
| Optical Glass | G | 334 through 2500 nm |
| Special Optical Glass | SOG | 320 through 2500 nm |
| Borosilicate | PX | 325 through 2500 nm |
| UV Silica | HH | 220 through 2500 nm |
| Spectrosil® Quartz | Q | 190 through 2700 nm |
| Infrasil® | I | 220 through 3800 nm |
| Suprasil 300® Quartz | SX | 190 through 3500 nm |

For fluorescent applications Spectrosil® is the recommended window material, as it does not exhibit any background fluorescence. Some other materials, especially glass and lower grades of quartz may have some background fluorescence.

The meticulous care taken in the quality of the polishing and unique construction of regular Starna® quartz fluorescent cells brings them within tolerances which are sufficiently stringent for them to be used in laser applications. These techniques are particularly relevant in the manufacture of much larger Ultra High Vacuum (UHV) cells.

Cell matching

Modern production and fusing techniques, together with consistent raw materials, have virtually eliminated the need for transmission matching in regular standard high grade quartz cells.

The extremely accurate physical path length tolerances used in production, stated on page 2, are essential especially on very short path lengths, for instance in dissolution measurements where multiple short path length cells may be used. Such flow cells Types 73, 74, 75, 583, 584 and 585 each have a unique fully traceable serial number engraved on the window. Cells with path lengths less than 0.5mm are measured using an interference method both before and after final fusing to provide a path length uncertainty calculation better than 0.2 microns (0.0002 mm). A certificate of path length and full production traceability can be provided for each individual cell on request, for a small additional charge.

Cells manufactured for **Circular Dichroism(CD)** must have strain-free oriented windows and the complete cell carefully annealed. This process incurs an additional charge for each cell. Cells required for **CD** must have this suffix **CD** added to the part number e.g. 34/Q/50/CD.

Z Height dimension - IMPORTANT!

The 'Z' height is the distance from the bottom of the cell holder cavity to the centre of the incident light beam profile, which can be round, rectangular or curved. For the most efficient use of energy and sample volume the sample chamber aperture should ideally encompass the light beam with a small extra margin to avoid beam clipping.

The 'Z' height of the cell, the distance from the centre of the cell sample chamber aperture to the base of the cell, should match to that of the instrument.

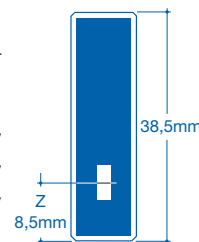
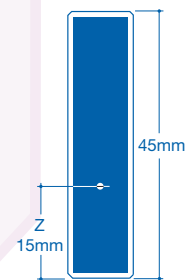
Manufacturers have generally designed their instruments with 'Z' dimensions ranging from 5 to 20mm with 8.5 or 15mm being the most popular.

Choosing the correct cell 'Z' height is very important when the aperture in the cell is very small, as in sub-micro cells and micro flow cells.

The standard 'Z' heights for any cell, where this information is critical, are shown in a separate column in the information tables, headed 'Z' Height. Other 'Z' dimensions can be supplied on request.

The correct 'Z' height should be added to the part number e.g. if 8.5mm is required it should be shown as follows 73.4/SOG/10/Z8.5. As a double check at the time of ordering, it is beneficial to state the instrument make and model number for which the cell is required.

ALL dimensions stated in this catalogue are in millimetres unless otherwise indicated



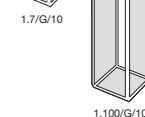
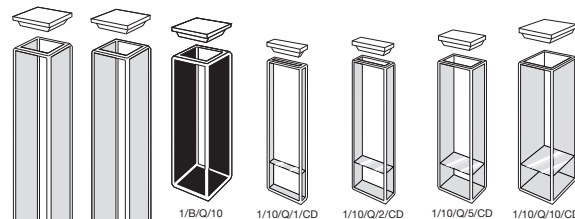
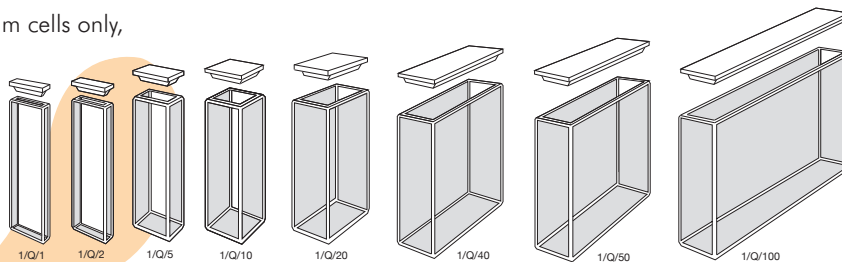
When cells matched for transmission are required, mainly but not exclusively for less consistent materials such as Glass and Special Optical Glass where transmission characteristics from melt to melt differ, each measured cell is given a match code relative to its transmission at a given wavelength as measured on a spectrophotometer. The transmission matching tolerances at measured wavelengths are shown as follows:

| Window Material | Matching Tolerance | Measured at Wavelength |
|-----------------------|--------------------|------------------------|
| Optical Glass | 0.5% | 350nm |
| Special Optical Glass | 1.0% | 320nm |
| Borosilicate | 1.0% | 320nm |
| UV Silica | 1.5% | 240nm |
| Spectrosil® Quartz | 1.5% | 200nm |
| Infrasil® Quartz | 1.5% | 240nm |
| Suprasil 300® | 1.5% | 240nm |

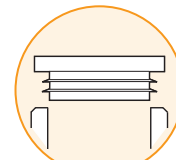
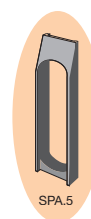
The matching codes are only of real value when comparing new cells as transmission characteristics change during use because of surface contamination or wear due to cleaning processes. Therefore a brand new cell may not identically match an older used cell of the same match code.

Type 1. Macro/Standard Rectangular with lid, and Reduced Volume with lid

- Open top, with non-sealing PTFE cover.
- Polyethylene vaned lid available on request for 10mm cells only, providing a liquid-tight seal. (see page 28)
- Two polished windows.
- Walls polished internally, fine ground externally.
- Suitable for use with all standard cell holders.
- **Type 1/B** has black side walls.
- **Type 1/10/CD** thick base, reduced sample for CD.
- Cell compartment spacers **SPA** available for 1, 2 & 5mm Path length cells (see page 28).



1.100/G/10



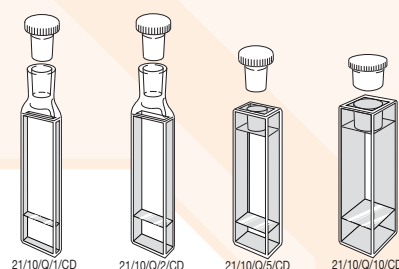
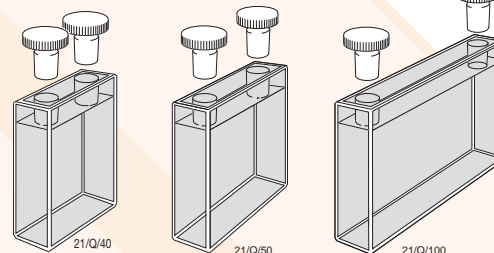
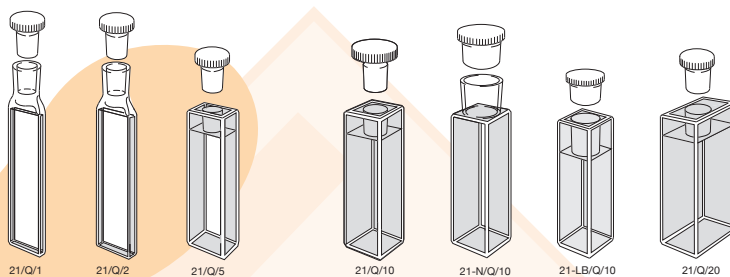
Vaned polyethylene lid
Part No. Lid/1,010V
10mm only

| Type No. | Window Materials | Path Length | Internal Width | External L W H | Nominal Vol. ml |
|----------|--------------------------|-------------|----------------|----------------|-----------------|
| 1 | G, SOG, Q, I, SX | 1 | 10 | 3.5 12.5 45 | 0.400 |
| 1 | G, SOG, Q, I, SX | 2 | 10 | 4.5 12.5 45 | 0.700 |
| 1 | G, SOG, Q, I, SX | 5 | 10 | 7.5 12.5 45 | 1.700 |
| 1 | G, SOG, PX, HH, Q, I, SX | 10 | 10 | 12.5 12.5 45 | 3.500 |
| 1 | G, SOG, Q, I, SX | 20 | 10 | 22.5 12.5 45 | 7.000 |
| 1 | G, SOG, Q, I, SX | 30 | 10 | 32.5 12.5 45 | 10.500 |
| 1 | G, SOG, Q, I, SX | 40 | 10 | 42.5 12.5 45 | 14.000 |
| 1 | G, SOG, Q, I, SX | 50 | 9.5 | 52.5 12.5 45 | 17.500 |
| 1 | G, SOG, Q, I, SX | 100 | 9.5 | 102.5 12.5 45 | 35.000 |
| 1/B | Q | 10 | 10 | 12.5 12.5 45 | 3.500 |
| 1.7 | G | 10 | 10 | 12.5 12.5 70 | 6.500 |
| 1.100 | G | 10 | 10 | 12.5 12.5 100 | 10.000 |
| 1/10/CD | Q, I | 1 | 10 | 3.5 12.5 45 | 0.275 |
| 1/10/CD | Q, I | 2 | 10 | 4.5 12.5 45 | 0.450 |
| 1/10/CD | Q, I | 5 | 10 | 7.5 12.5 45 | 1.200 |
| 1/10/CD | Q, I | 10 | 10 | 12.5 12.5 45 | 2.500 |

For GL/14 Screw tops, graded seals & straight bore tubes - See pages 11 & 12

Type 21. Macro/Standard Rectangular with stopper(s), and Reduced Volume with stopper(s)

- Closed by PTFE stopper(s), providing a liquid-tight seal.
- Two polished windows.
- Walls polished internally, fine ground externally.
- Suitable for use with all standard cell holders.
- **Type 21-N** Wide neck.
- **Type 21-LB** With long stopper block.
- **Type 21/10/CD** thick base, reduced sample for CD.
- Cell compartment spacers **SPA** available for 1, 2 & 5mm Path length cells (see page 28).

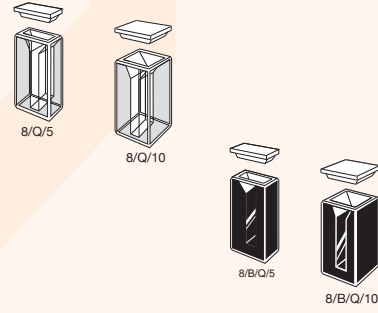


| Type No. | Window Materials | Path Length | Internal Width | External L W H | Nominal Vol. ml |
|----------|----------------------|-------------|----------------|----------------|-----------------|
| 21 | G, SOG, Q, I, SX | 1 | 10 | 3.5 12.5 55 | 0.400 |
| 21 | G, SOG, Q, I, SX | 2 | 10 | 4.5 12.5 55 | 0.700 |
| 21 | G, SOG, Q, I, SX | 5 | 10 | 7.5 12.5 48 | 1.700 |
| 21 | G, SOG, HH, Q, I, SX | 10 | 10 | 12.5 12.5 48 | 3.500 |
| 21 | G, SOG, Q, I, SX | 20 | 10 | 22.5 12.5 48 | 7.000 |
| 21 | G, SOG, Q, I, SX | 30 | 10 | 32.5 12.5 48 | 10.500 |
| 21 | G, SOG, Q, I, SX | 40 | 10 | 42.5 12.5 48 | 14.000 |
| 21 | G, SOG, Q, I, SX | 50 | 9.5 | 52.5 12.5 48 | 17.500 |
| 21 | G, SOG, Q, I, SX | 100 | 9.5 | 102.5 12.5 48 | 35.000 |
| 21-N | Q | 10 | 10 | 12.5 12.5 43 | 3.000 |
| 21-LB | Q | 10 | 10 | 12.5 12.5 42 | 3.000 |
| 21/10/CD | Q, I | 1 | 10 | 3.5 12.5 55 | 0.275 |
| 21/10/CD | Q, I | 2 | 10 | 4.5 12.5 55 | 0.450 |
| 21/10/CD | Q, I | 5 | 10 | 7.5 12.5 48 | 1.200 |
| 21/10/CD | Q, I | 10 | 10 | 12.5 12.5 48 | 2.500 |

Type 8. Semi Micro short

- Open top, supplied with non-sealing PTFE cover.
- Two polished windows.
- Walls polished internally, fine ground externally.

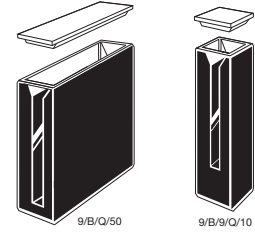
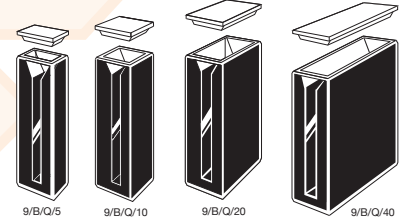
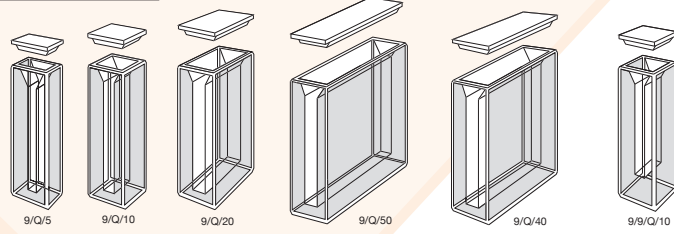
| Type No. | Window Materials | Path Length | Internal Width | External L | External W | External H | Base Thickness | Nominal Vol. ml |
|---------------------------|------------------|-------------|----------------|------------|------------|------------|----------------|-----------------|
| Clear walls | | | | | | | | |
| 8 | SOG, Q | 5 | 4 | 7.5 | 12.5 | 25 | 3 | 0.400 |
| 8 | SOG, Q | 10 | 4 | 12.5 | 12.5 | 25 | 3 | 0.800 |
| Self-masking. Black walls | | | | | | | | |
| 8/B | SOG, Q | 5 | 4 | 7.5 | 12.5 | 25 | 3 | 0.400 |
| 8/B | SOG, Q | 10 | 4 | 12.5 | 12.5 | 25 | 3 | 0.800 |



Type 9 & 9/B. Semi-micro with lid

- Reduced nominal volume to <50% of Standard rectangular.
- Open top, supplied with non-sealing PTFE cover.
- Two polished windows.
- Walls polished internally, fine ground externally.
- Suitable for use with all standard cell holders.
- **Self-masking solid black walls** enhance sensitivity and improve linearity at higher absorbances.

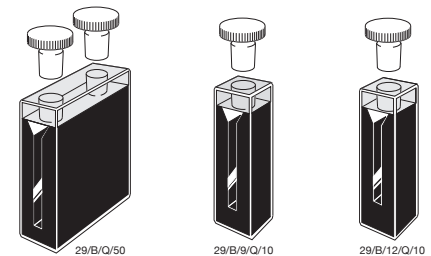
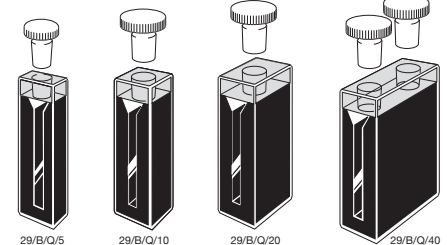
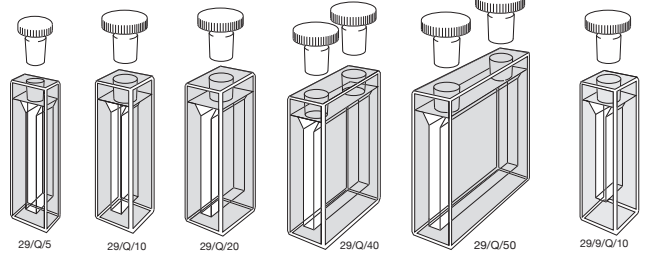
| Type No. | Window Materials | Path Length | Internal Width | External L | External W | External H | Base Thickness | Nominal Vol. ml |
|---------------------------|--------------------------|-------------|----------------|------------|------------|------------|----------------|-----------------|
| Clear walls | | | | | | | | |
| 9 | G, SOG, Q, I, SX | 5 | 4 | 7.5 | 12.5 | 45 | 3 | 0.700 |
| 9 | G, SOG, PX, HH, Q, I, SX | 10 | 4 | 12.5 | 12.5 | 45 | 3 | 1.400 |
| 9 | SOG, Q, I, SX | 20 | 4 | 22.5 | 12.5 | 45 | 3 | 2.800 |
| 9 | SOG, Q, I, SX | 40 | 4 | 42.5 | 12.5 | 45 | 3 | 5.600 |
| 9 | SOG, Q, I, SX | 50 | 4 | 52.5 | 12.5 | 45 | 3 | 7.000 |
| 9 | Q, I, SX | 100 | 4 | 102.5 | 12.5 | 45 | 3 | 14.000 |
| 9/9 | SOG, Q, I, SX | 10 | 4 | 12.5 | 12.5 | 45 | 9 | 1.160 |
| Self-masking. Black walls | | | | | | | | |
| 9/B | SOG, Q, I, SX | 5 | 4 | 7.5 | 12.5 | 45 | 3 | 0.700 |
| 9/B | SOG, HH, Q, I, SX | 10 | 4 | 12.5 | 12.5 | 45 | 3 | 1.400 |
| 9/B | SOG, Q, I, SX | 20 | 4 | 22.5 | 12.5 | 45 | 3 | 2.800 |
| 9/B | SOG, Q, I, SX | 40 | 4 | 42.5 | 12.5 | 45 | 3 | 5.600 |
| 9/B | SOG, Q, I, SX | 50 | 4 | 52.5 | 12.5 | 45 | 3 | 7.000 |
| 9/B/9 | SOG, Q, I, SX | 10 | 4 | 12.5 | 12.5 | 45 | 9 | 1.160 |



Type 29 & 29/B. Semi-micro with stopper(s)

- Reduced nominal volume to <50% of Standard rectangular.
- Closed by PTFE stopper(s), providing a liquid-tight seal.
- Two polished windows.
- Walls polished internally, fine ground externally.
- Suitable for use with all standard cell holders.
- **Self-masking solid black walls** enhance sensitivity and improve linearity at higher absorbances.

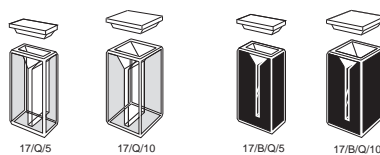
| Type No. | Window Materials | Path Length | Internal Width | External L | External W | External H | Base Thickness | Nominal Vol. ml |
|---------------------------|-----------------------|-------------|----------------|------------|------------|------------|----------------|-----------------|
| Clear walls | | | | | | | | |
| 29 | SOG, Q, I, SX | 5 | 4 | 7.5 | 12.5 | 48 | 3 | 0.700 |
| 29 | SOG, PX, HH, Q, I, SX | 10 | 4 | 12.5 | 12.5 | 48 | 3 | 1.400 |
| 29 | SOG, Q, I, SX | 20 | 4 | 22.5 | 12.5 | 48 | 3 | 2.800 |
| 29 | SOG, Q, I, SX | 40 | 4 | 42.5 | 12.5 | 48 | 3 | 5.600 |
| 29 | SOG, Q, I, SX | 50 | 4 | 52.5 | 12.5 | 48 | 3 | 7.000 |
| 29/9 | SOG, Q, I, SX | 10 | 4 | 12.5 | 12.5 | 48 | 9 | 1.160 |
| Self-masking. Black walls | | | | | | | | |
| 29/B | SOG, Q, I, SX | 5 | 4 | 7.5 | 12.5 | 48 | 3 | 0.700 |
| 29/B | SOG, HH, Q, I, SX | 10 | 4 | 12.5 | 12.5 | 48 | 3 | 1.400 |
| 29/B | SOG, Q, I, SX | 20 | 4 | 22.5 | 12.5 | 48 | 3 | 2.800 |
| 29/B | SOG, Q, I, SX | 40 | 4 | 42.5 | 12.5 | 48 | 3 | 5.600 |
| 29/B | Q, I, SX | 50 | 4 | 52.5 | 12.5 | 48 | 3 | 7.000 |
| 29/B/9 | SOG, Q, I, SX | 10 | 4 | 12.5 | 12.5 | 48 | 9 | 1.160 |
| 29/B/12 | Q | 1 | 4 | 12.5 | 12.5 | 48 | 12 | 0.100 |
| 29/B/12 | Q | 2 | 4 | 12.5 | 12.5 | 48 | 12 | 0.200 |
| 29/B/12 | Q | 5 | 4 | 12.5 | 12.5 | 48 | 12 | 0.500 |
| 29/B/12 | Q | 10 | 4 | 12.5 | 12.5 | 48 | 12 | 1.000 |



Type 17. Micro short

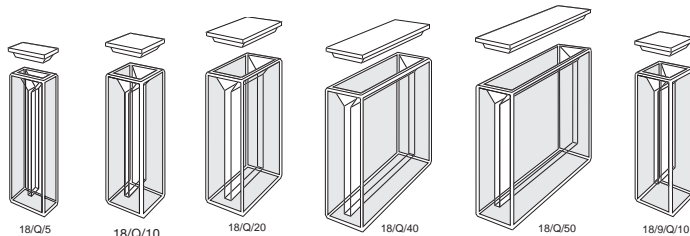
- Two polished windows.
- Open top, supplied with non-sealing PTFE cover.
- Walls polished internally, fine ground externally.
- Base thickness - 3mm.

| Type No. | Window Materials | Path Length | Internal Width | External L | External W | External H | Nominal Vol. ml |
|---------------------------|------------------|-------------|----------------|------------|------------|------------|-----------------|
| Clear walls | | | | | | | |
| 17 | SOG, Q | 5 | 2 | 7.5 | 12.5 | 25 | 0.200 |
| 17 | SOG, Q | 10 | 2 | 12.5 | 12.5 | 25 | 0.400 |
| Self-masking. Black walls | | | | | | | |
| 17/B | SOG, Q | 5 | 2 | 7.5 | 12.5 | 25 | 0.200 |
| 17/B | SOG, Q | 10 | 2 | 12.5 | 12.5 | 25 | 0.400 |

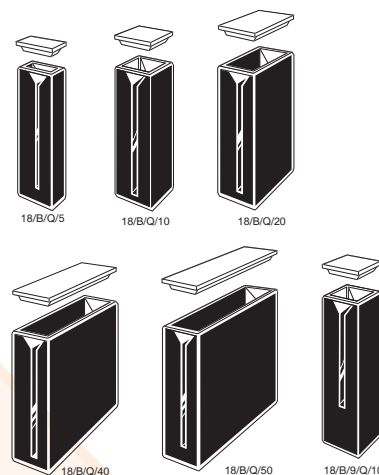


Type 18 & 18/B. Micro with lid

- Reduced nominal volume to <20% of Standard rectangular.
- Open top, with non-sealing PTFE cover.
- Two polished windows.
- Walls polished internally, fine ground externally.
- Suitable for use with all standard cell holders.
- **Self-masking solid black walls** enhance sensitivity and improve linearity at higher absorbances.

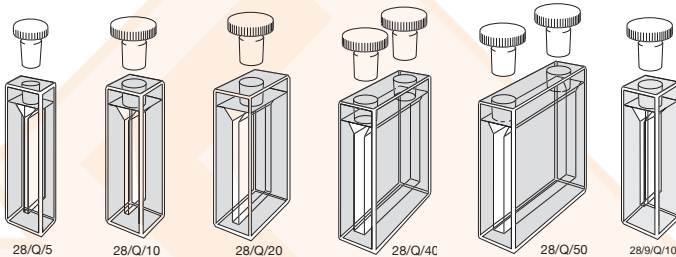


| Type No. | Window Materials | Path Length | Internal Width | External L | External W | External H | Base Thickness | Nominal Vol. ml |
|---------------------------|-----------------------|-------------|----------------|------------|------------|------------|----------------|-----------------|
| Clear walls | | | | | | | | |
| 18 | SOG, Q, I, SX | 5 | 2 | 7.5 | 12.5 | 45 | 3 | 0.350 |
| 18 | SOG, PX, HH, Q, I, SX | 10 | 2 | 12.5 | 12.5 | 45 | 3 | 0.700 |
| 18 | SOG, Q, I, SX | 20 | 2 | 22.5 | 12.5 | 45 | 3 | 1.400 |
| 18 | SOG, Q, I, SX | 40 | 2 | 42.5 | 12.5 | 45 | 3 | 2.800 |
| 18 | SOG, Q, I, SX | 50 | 2 | 52.5 | 12.5 | 45 | 3 | 3.500 |
| 18 | SOG, Q, I, SX | 50 | 2 | 52.5 | 12.5 | 45 | 3 | 3.500 |
| 18 | Q, I, SX | 100 | 2 | 102.5 | 12.5 | 45 | 3 | 7.000 |
| 18/9 | SOG, Q, I, SX | 10 | 2 | 12.5 | 12.5 | 45 | 9 | 0.580 |
| Self-masking. Black walls | | | | | | | | |
| 18/B | SOG, Q, I, SX | 5 | 2 | 7.5 | 12.5 | 45 | 3 | 0.350 |
| 18/B | SOG, HH, Q, I, SX | 10 | 2 | 12.5 | 12.5 | 45 | 3 | 0.700 |
| 18/B | SOG, Q, I, SX | 20 | 2 | 22.5 | 12.5 | 45 | 3 | 1.400 |
| 18/B | SOG, Q, I, SX | 40 | 2 | 42.5 | 12.5 | 45 | 3 | 2.800 |
| 18/B | SOG, Q, I, SX | 50 | 2 | 52.5 | 12.5 | 45 | 3 | 3.500 |
| 18/B/9 | SOG, Q, I, SX | 10 | 2 | 12.5 | 12.5 | 45 | 9 | 0.580 |

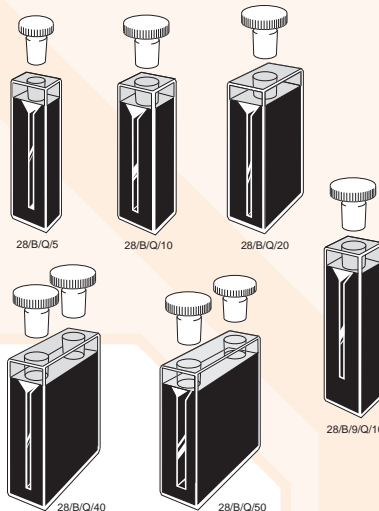


Type 28 & 28/B. Micro with stopper(s)

- Reduced nominal volume to <20% of Standard rectangular.
- Closed by PTFE stopper(s), providing a liquid-tight seal.
- Two polished windows.
- Walls polished internally, fine ground externally.
- Suitable for use with all standard cell holders.
- **Self-masking solid black walls** enhance sensitivity and improve linearity at higher absorbances.

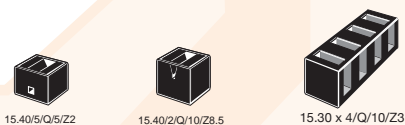


| Type No. | Window Materials | Path Length | Internal Width | External L | External W | External H | Base Thickness | Nominal Vol. ml |
|---------------------------|-----------------------|-------------|----------------|------------|------------|------------|----------------|-----------------|
| Clear walls | | | | | | | | |
| 28 | SOG, Q, I, SX | 5 | 2 | 7.5 | 12.5 | 48 | 3 | 0.350 |
| 28 | SOG, PX, HH, Q, I, SX | 10 | 2 | 12.5 | 12.5 | 48 | 3 | 0.700 |
| 28 | SOG, Q, I, SX | 20 | 2 | 22.5 | 12.5 | 48 | 3 | 1.400 |
| 28 | SOG, Q, I, SX | 40 | 2 | 42.5 | 12.5 | 48 | 3 | 2.800 |
| 28 | SOG, Q, I, SX | 50 | 2 | 52.5 | 12.5 | 48 | 3 | 3.500 |
| 28/9 | SOG, Q, I, SX | 10 | 2 | 12.5 | 12.5 | 48 | 9 | 0.580 |
| Self-masking. Black walls | | | | | | | | |
| 28/B | SOG, Q, I, SX | 5 | 2 | 7.5 | 12.5 | 48 | 3 | 0.350 |
| 28/B | SOG, HH, Q, I, SX | 10 | 2 | 12.5 | 12.5 | 48 | 3 | 0.700 |
| 28/B | SOG, Q, I, SX | 20 | 2 | 22.5 | 12.5 | 48 | 3 | 1.400 |
| 28/B | SOG, Q, I, SX | 40 | 2 | 42.5 | 12.5 | 48 | 3 | 2.800 |
| 28/B | Q, I, SX | 50 | 2 | 52.5 | 12.5 | 48 | 3 | 3.500 |
| 28/B/9 | SOG, Q, I, SX | 10 | 2 | 12.5 | 12.5 | 48 | 9 | 0.580 |



Type 15. Sub-micro & Multi-micro, short

- Two polished windows.
- Open top.
- To be used with holder supplied by instrument manufacturer.

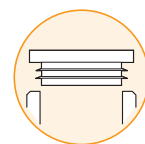
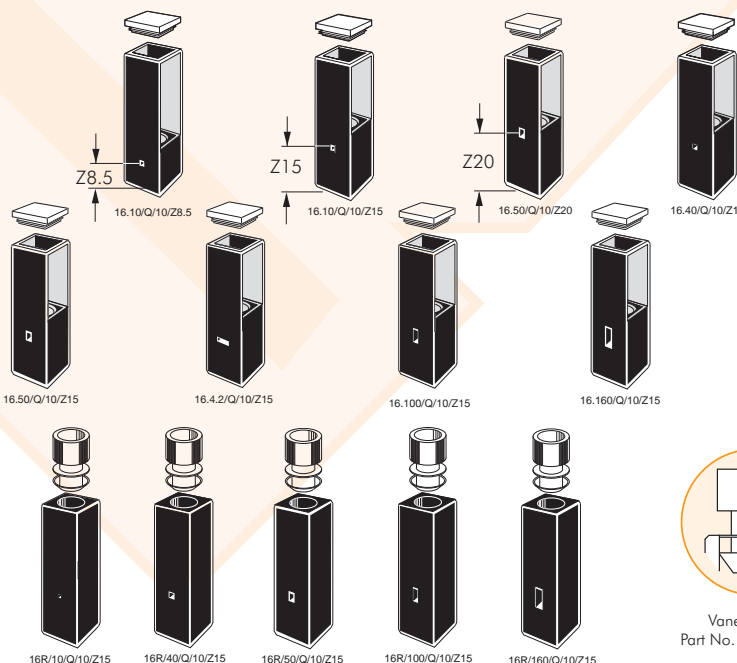


| Type No. | Window Material | Path Length | Z Height | Internal W | Internal H | External L | External W | External H | Nominal Vol. ml | Remarks |
|-----------|-----------------|-------------|----------|------------|------------|------------|------------|------------|-----------------|------------------------|
| 15.40/5 | Q | 10 | 2 | 2 | 5 | 12.5 | 12.5 | 8 | 0.100 | Cecil |
| 15.40/4 | Q | 10 | 2 | 2 | 4 | 12.5 | 12.5 | 10 | 0.050 | Biochrom® (masked 2x2) |
| 15.40/7.5 | Q | 10 | 2 | 2 | 7.5 | 12.5 | 12.5 | 10 | 0.160 | Shimadzu® |
| 15.40/2 | Q | 10 | 8.5 | 2 | 2 | 12.5 | 12.5 | 12 | 0.040 | Beckman® |
| 15.30x4 | Q | 10 | 3 | 3 | 10 | 36 | 36 | 14.5 | 0.300 | Beckman® |

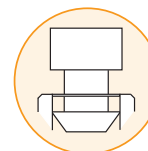
Type 16 & 16R. Sub-micro

- Sub-micro volumes from 10µl to 160µl.
- **Type 16** has a top section; comprising two black walls and two translucent side walls with a square internal cross-section.
- Open top, supplied with non-sealing PTFE cover as well as a vanned lid to provide a liquid-tight seal.
- To avoid possible meniscus errors; it may be necessary to increase the nominal sample fill volume by at least 20%.
- Z dimension measurement or instrument information is required when ordering.
- May be used with all standard cell holders.
- Filling and emptying with a pipette is recommended.

- **Type 16R.** Similar to **Type 16** except that the top section is solid black quartz and round internal cross-section.
- Closed by a vanned polyethylene plug stopper to provide a liquid-tight seal.



Vanned polyethylene lid
Part No. Lid/1.010V



Vanned stopper
Part No. STP/C10.10V

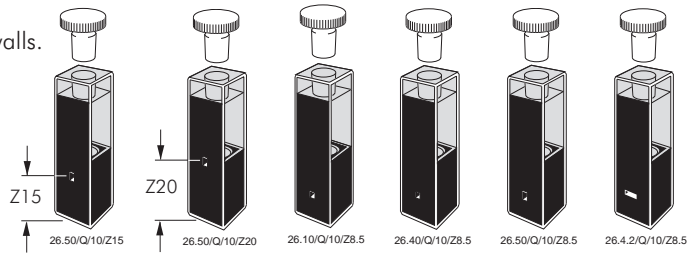
| Type No. | Window Material | Path Length | Z Height | Internal W | Internal H | External L | External W | External H | Nominal Vol. ml |
|--|-----------------|-------------|-------------|------------|------------|------------|------------|------------|-----------------|
| Square top, two translucent walls | | | | | | | | | |
| 16.10 | Q | 10 | 8.5, 15, 20 | 1 | 1 | 12.5 | 12.5 | 45 | 0.010 |
| 16.40 | Q | 10 | 8.5, 15, 20 | 2 | 2 | 12.5 | 12.5 | 45 | 0.040 |
| 16.50 | Q | 10 | 8.5, 15, 20 | 2 | 2.5 | 12.5 | 12.5 | 45 | 0.050 |
| 16.4.2 | Q | 10 | 15 | 4 | 2 | 12.5 | 12.5 | 45 | 0.080 |
| 16.100 | Q | 10 | 8.5, 15, 20 | 2 | 5 | 12.5 | 12.5 | 45 | 0.100 |
| 16.160 | Q | 10 | 8.5, 15, 20 | 2 | 8 | 12.5 | 12.5 | 45 | 0.160 |
| Square top with round hole, solid black | | | | | | | | | |
| 16R/10 | Q | 10 | 8.5, 15, 20 | 1 | 1 | 12.5 | 12.5 | 45 | 0.010 |
| 16R/40 | Q | 10 | 8.5, 15, 20 | 2 | 2 | 12.5 | 12.5 | 45 | 0.040 |
| 16R/50 | Q | 10 | 8.5, 15, 20 | 2 | 2.5 | 12.5 | 12.5 | 45 | 0.050 |
| 16R/100 | Q | 10 | 8.5, 15, 20 | 2 | 5 | 12.5 | 12.5 | 45 | 0.100 |
| 16R/160 | Q | 10 | 8.5, 15, 20 | 2 | 8 | 12.5 | 12.5 | 45 | 0.160 |

Z Dimension per instrument

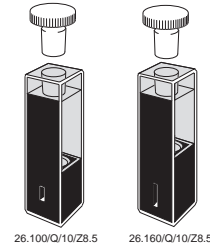
| Manufacturer | Z Dimension |
|--------------------------|-------------|
| Agilent® | 15mm |
| Beckman® | 8.5mm |
| Bio-Rad® | 8.5mm |
| Eppendorf® | 8.5mm |
| GBC® | 15mm |
| Hewlett Packford® | 15mm |
| Hitachi® | 8.5mm |
| Jasco® | 12mm |
| Perkin-Elmer® | 15mm |
| Pharmacia® | 15mm |
| Scinco® | 15mm |
| Shimadzu® | 15mm |
| Spectronics® | 8.5mm |
| Turner® | 8.5mm |
| Varian® (Cary®/Agilent®) | 20mm |

Type 26. Sub-micro & Ultra-micro with stopper

- Reduced nominal volume from 10 μ l to 160 μ l.
- Rectangular top section with two black walls and two translucent walls.
- Closed by PTFE stopper, providing a liquid-tight seal.
- To avoid possible meniscus errors; it may be necessary to increase the nominal sample fill volume by at least 20%.
- May also be used with all standard cell holders.
- Z dimension or instrument information required when ordering.
- Filling and emptying with a pipette is recommended.

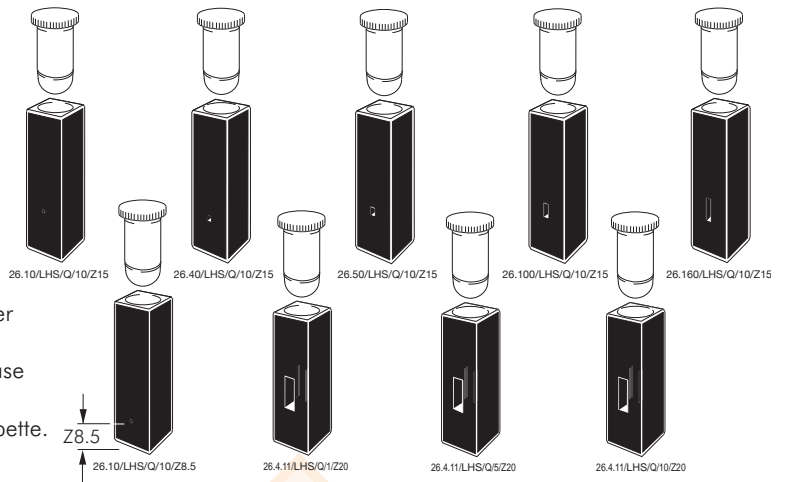


| Type No. | Window Material | Path Length | Z Height | Internal W | Internal H | External L | External W | External H | Nominal Vol. ml |
|----------|-----------------|-------------|-------------|------------|------------|------------|------------|------------|-----------------|
| 26.10 | Q | 10 | 8.5, 15, 20 | 1 | 1 | 12.5 | 12.5 | 48 | 0.010 |
| 26.40 | Q | 10 | 8.5, 15, 20 | 2 | 2 | 12.5 | 12.5 | 48 | 0.040 |
| 26.4.2 | Q | 10 | 15, 20 | 4 | 2 | 12.5 | 12.5 | 48 | 0.080 |
| 26.50 | Q | 10 | 8.5, 15, 20 | 2 | 2.5 | 12.5 | 12.5 | 48 | 0.050 |
| 26.100 | Q | 10 | 8.5, 15, 20 | 2 | 5 | 12.5 | 12.5 | 48 | 0.100 |
| 26.160 | Q | 10 | 8.5, 15, 20 | 2 | 8 | 12.5 | 12.5 | 48 | 0.160 |



Type 26/LHS. Sub-micro, low head space

- The cell and liquid-tight stopper are specially designed so the volume of air above the sample is reduced by >95% compared with normal sub-micro cells.
- This reduces evaporation loss of samples such as DNA to a minimum.
- Reduced nominal volume range from 10 μ l to 440 μ l.
- Round internal solid black top closed by a specially profiled PTFE stopper. Spare stoppers, **see page 28**.
- Part No. STP/C10.LHS/Z8.5 or STP/C10.LHS/Z15/20
- Quartz stoppers available to avoid condensation errors at higher temperatures (see page 28)
- To avoid possible meniscus errors; it may be necessary to increase the nominal sample fill volume by at least 20%.
- Sample may be introduced and retrieved by syringe or micro pipette.
- Z dimension or instrument information required when ordering.



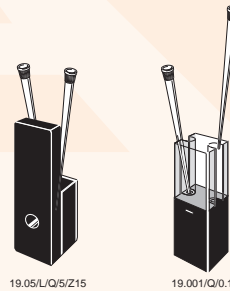
| Type No. | Window Material | Path Length | Z Height | Internal W | Internal H | External L | External W | External H | Nominal Vol. ml |
|-------------|-----------------|-------------|-------------|------------|------------|------------|------------|------------|-----------------|
| 26.10/LHS | Q | 10 | 8.5, 15, 20 | 1 | 1 | 12.5 | 12.5 | 48 | 0.010 |
| 26.40/LHS | Q | 10 | 8.5, 15, 20 | 2 | 2 | 12.5 | 12.5 | 48 | 0.040 |
| 26.50/LHS | Q | 10 | 8.5, 15, 20 | 2 | 2.5 | 12.5 | 12.5 | 48 | 0.050 |
| 26.100/LHS | Q | 10 | 8.5, 15, 20 | 2 | 5 | 12.5 | 12.5 | 48 | 0.100 |
| 26.160/LHS | Q | 10 | 8.5, 15, 20 | 2 | 8 | 12.5 | 12.5 | 48 | 0.160 |
| 26.4.11/LHS | Q | 1 | 20 | 4 | 11 | 12.5 | 12.5 | 48 | 0.044 |
| 26.4.11/LHS | Q | 5 | 20 | 4 | 11 | 12.5 | 12.5 | 48 | 0.220 |
| 26.4.11/LHS | Q | 10 | 20 | 4 | 11 | 12.5 | 12.5 | 48 | 0.440 |

Z Dimension per instrument

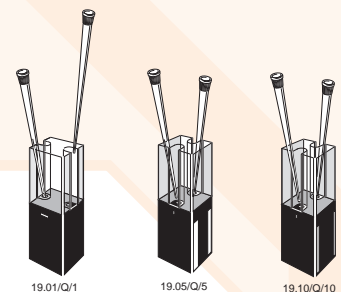
| Manufacturer | Z Dimension |
|--------------------------|-------------|
| Agilent® | 15mm |
| Beckman® | 8.5mm |
| Bio-Rad® | 8.5mm |
| Eppendorf® | 8.5mm |
| GBC® | 15mm |
| Hewlett Packford® | 15mm |
| Hitachi® | 8.5mm |
| Jasco® | 12mm |
| Perkin-Elmer® | 15mm |
| Pharmacia® | 15mm |
| Scinco® | 15mm |
| Shimadzu® | 15mm |
| Spectronics® | 8.5mm |
| Turner® | 8.5mm |
| Varian® (Cary®/Agilent®) | 20mm |

Type 19 Ultra-micro & 19/L Ultra-micro lens cell

- Ultra-micro volume range from 0.5 μ l to 10 μ l.
- Two polished windows.
- Sample inserted and retrieved with micro pipette tip.
- Two micro pipette tips provided with each cell.
- **Type 19/L** is a patented design with integral focusing lens. Which increases the energy entering the sample. Performance is dictated by instrument optical configuration.
- **Type 19/L** is not suitable for all instruments.
- **Type 19/L Z 8.5*** has an External height of 38.5mm
- **Z dimension or instrument information required when ordering.**



| Type No. | Window Material | Path Length | Z Height | Internal W | Internal H | External L | External W | External H | Nominal Vol. ml |
|----------|-----------------|-------------|--------------|-----------------|------------|------------|------------|------------|-----------------|
| 19.001 | Q | 0.1 | 8.5, 15, 20 | 5 | 1 | 12.5 | 12.5 | 45 | 0.0005 |
| 19.01 | Q | 1 | 8.5, 15, 20 | 5 | 1 | 12.5 | 12.5 | 45 | 0.0050 |
| 19.05 | Q | 5 | 8.5, 15, 20 | 0.8 \emptyset | | 12.5 | 12.5 | 45 | 0.0025 |
| 19.10 | Q | 10 | 8.5, 15, 20 | 0.8 \emptyset | | 12.5 | 12.5 | 45 | 0.0050 |
| 19.05/L | Q | 5 | 8.5*, 15, 20 | 1 | 1 | 12.5 | 12.5 | 45 | 0.0050 |



Instrument validation

NIST Traceable Glass & Liquid References

***Starna** are a world leading manufacturer and supplier of **Certified Reference Materials [CRMs]** for UV, Visible and Near Infrared photometer applications. All CRMs are manufactured to **ISO 17025 & ISO Guide 34** in the **Starna UKAS accredited laboratory**.

***Starna** CRMs meet all current international regulatory validation requirements for UV, Visible and Near Infrared spectrophotometer instruments.

*Glass filter CRMs are manufactured to the exacting standards required by **National Metrology Institutes [NMIs]**.

*All Starna liquid references are heat fusion-sealed, eliminating both contamination and leakage issues. Starna has forty years experience in the production of heat fusion - sealed references.

*A **Lifetime Guarantee** covers all Starna UKAS Certified references, provided the CRMs are re-certified at least every two years and are used in compliance with the conditions of use, stated in the documentation enclosed with each set.

***Re-calibration service** with a guaranteed five working day turn-round is available from the Starna Calibration Laboratory, for all references. Some third party references can also be certified to ISO 17025 standard.



Below are some typical set designations to meet various regulatory requirements.

Full details of all references are available from Starna.

European Pharmacopoeia - RM-0660HLKCTX

Potassium Dichromate 60 & 600mg/l, Holmium Perchlorate, Potassium Chloride, Toluene/Hexane

Full Pharmacopoeia - RM-0660HLKCSITX

Potassium Dichromate 60 & 600mg/l, Holmium Perchlorate, Potassium Chloride, Sodium Iodide, Toluene/Hexane

United States Pharmacopoeia (USP) - RM-06HLKITX

Potassium Dichromate 60mg/l, Holmium Perchlorate, Potassium Iodide, Toluene/Hexane

RM-06 Potassium Dichromate 60mg/l

RM-HL Holmium Perchlorate

RM-1N2N3N Neutral Density Filter 10, 20 & 30%T

RM-N1N35N Neutral Density Filter 1, 3 & 50%T

RM-NIR TS5 Reference



Absorbance & Linearity



Wavelength



Stray Light



Instrument Resolution

Terms of Sale

Normal terms of sale are net 30 days, FOB Hainault to authorised accounts. Under our terms of sale 'Title of ownership of any goods shipped does not transfer until the goods have been paid for in full'.

Product Warranty

Starna® Spectrophotometer and Fluorimeter cells are warranted to meet the specifications shown on page 2 of this catalogue and be equal to or better than the dimensional tolerance for each cell listed. Stringent quality control is exercised throughout production with only guaranteed and brand named raw materials used, so that cells will perform to the highest specification for any given design.

Any goods to be returned under warranty require a Return of Merchandise Authorisation (RMA) number, which can be obtained by calling our Customer Service Department.

We reserve the right to change the design or specification of any product without prior notification.

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Technical staff are available to assist in the selection of cell material or physical configuration to satisfy individual applications.

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Prices do not include shipping costs, duty or tax. Normal shipment, unless otherwise specified, is by recorded letter or parcel post. Overnight service is available via Courier or Data Post. Overseas shipments utilise Air parcel or letter post, UPS, TNT, DHL, FedEx or regular air freight. Unless specified otherwise all shipping charges are prepaid and added to the sales invoice.

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Any item temporarily out of stock will be back ordered to our own production facility and shipped at the earliest possible opportunity unless otherwise instructed.

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